

# SDS Sign/Basic Wall

An 8' x 8' (2.4m x 2.4m) SDS wall made with eight QuikFrame panels offers limitless profit opportunities year-round. They're ideal for fast and easy signs, photo backdrops, trade show booths, and seasonal displays.

## INGREDIENTS

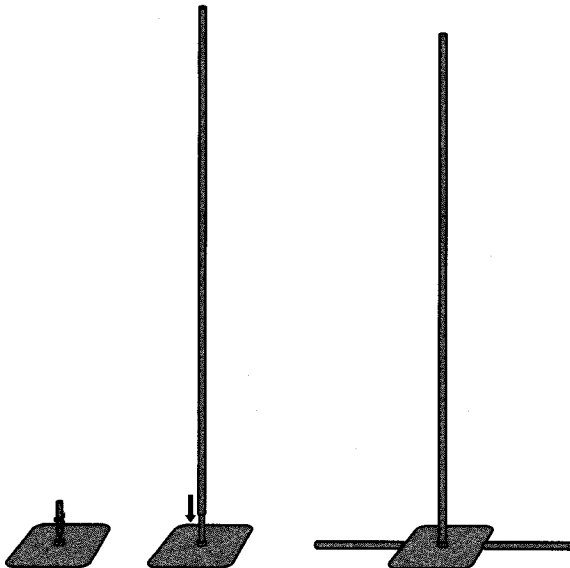
- 8 QuikFrame panels
- 2 Base plates
- 2 1/2" (1.25cm) EMT steel electrical conduit (8'/2.4m length)
- 4 1/2" (1.25cm) EMT steel electrical conduit (16"/40 cm length)
- QuikClip connectors
- 128 11" (28cm) round latex sized to 7 1/2" (19cm)

## INSTRUCTIONS

**1]** Color the desired pattern into the squares of graph paper. Each square represents one 6" x 6" (15cm x 15cm) opening of the QuikFrame panel. This will serve as a guide for stuffing the panels.

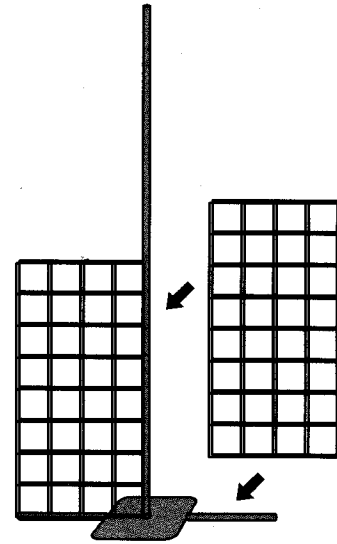
**2]** Screw the shaft into base plate and install conduit over the shaft so that the conduit stands vertically.

*We recommend that the conduit length be equal to the height of the SDS structure being assembled. For example, if the finished structure will be an 8' high wall, use an 8' length of conduit.*

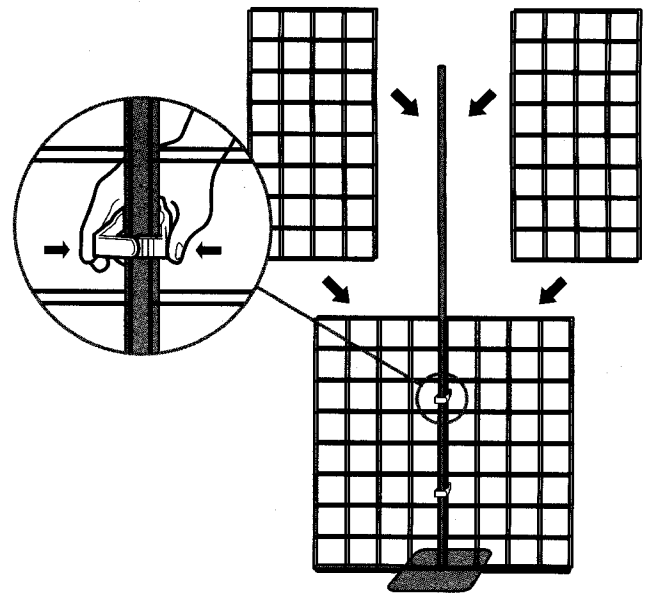


**3]** Lay two 16" sections of conduit on the floor, on opposite sides of the base plate.

*This step is optional for additional stability.*



**4]** Mate the side of the first QuikFrame panel to the vertical conduit while at the same time mating the bottom of the panel to the conduit on the floor. Repeat with the second QuikFrame panel.



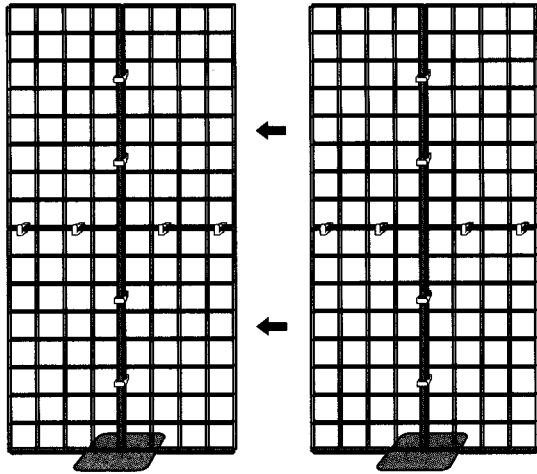
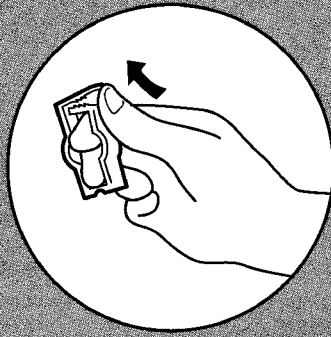
**5]** Open a QuikClip and place it around the panels where they meet. Close the QuikClip securely. Repeat with additional QuikClips every 1' to 2' (30cm to 60cm). The panels will now stand upright.

*Always use at least two QuikClips when connecting two QuikFrame panels*

**6]** Position the third and fourth QuikFrame panels directly above the bottom panels. Connect these panels with QuikClips to each other (around the conduit as before) and to the bottom panels. Now you have one 4' x 8' (1.2m x 2.4m) wall.

### TIP:

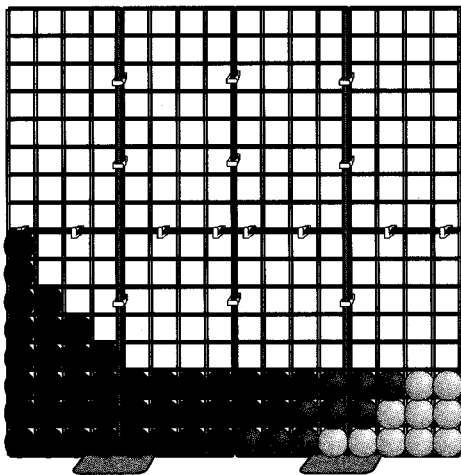
To open a closed QuikClip, simply push up with your thumb on the clip release tab.



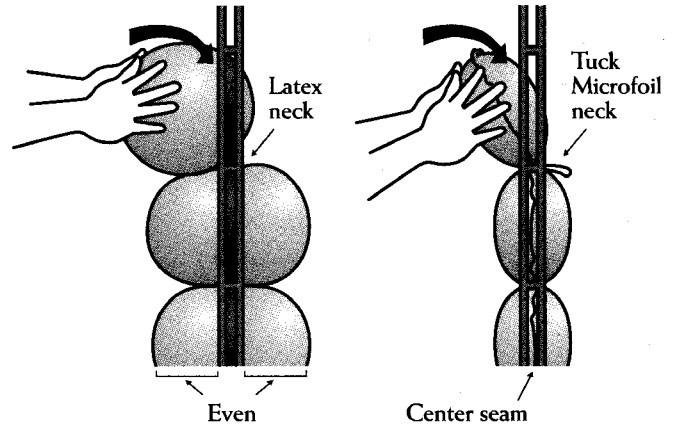
7] Repeat steps 2-6 to create a second 4' x 8' (1.2m x 2.4m) wall. Then connect both 4' x 8' walls together with QuikClips.

8] Inflate, size, and tie balloons.

*NOTE: Fully inflating latex balloons and sizing them down makes them more pliable. This is important since the balloon will be stuffed into the cell openings, putting stress on the balloon.*



9] Stuff balloons into panels according to design on graph paper, beginning at a bottom corner of the panel and working across and upward.

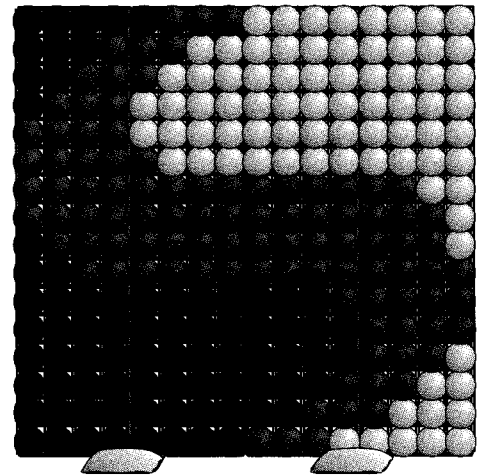


### LATEX STUFFING:

Place the neck of a latex balloon at the bottom of a cell opening, between the panel wires. Holding the balloon with both hands, press in and down with fingers while gently rolling balloon into place. Make sure the balloon is centered in the cell opening, both from the front and back.

### MICROFOIL STUFFING:

Place the bottom of a Microfoil balloon at the bottom of a cell opening, between the panel wires. Press in both top corners with fingers while keeping as much of the balloon from touching the panel wires as possible. Then push and roll balloon into place, centering the seam in the panel. Be sure neck is tucked in between balloons.



10] If the SDS structure is going to be in a high-traffic area, such as a doorway, you can place sandbags in front of the panels or on the base plates for additional stability.

### Did You Know?

- QuikFrame panels are so sturdy they can actually serve as the support for arches, columns, lighting, fabric, floral materials, and other decor elements, as well as J-hooks.
- SDS components can be loaded prior to an event and then transported - drastically saving set-up time on site.